

TECHNICAL DATA SHEET



DuraKote[™] Mold Release Bulk/Liquid 41701PB, 41705PB, 41755PB

Product Description

DuraKote[™] is a special air-drying release that will not transfer onto the molded part. It provides a dry, dust-free film on all hard-surfaced molds. It won't discolor and is paintable when it is baked on. This is a great mold release for rotational molding and acts as a semi-permanent solution when used for urethane and epoxy molding.

Applications Mold Release

Unit Package Description 1, 5 and 55-gallon containers

Generic Description Semi-Permanent Mold Release

Approx. Net Weight Fill per Gal. 8 pounds

Net Weight Fill 1 - 55 gallons

Appearance Clear Oily Colorless Liquid

Odor Mild, Petroleum-like

Flash Point F 25 degrees

Flash Point C Negative 4 degrees

Base Type Curable Silicone Fluid

Evaporation Rate Fast

HMIS Rating 2, 3, 0, X

DOT Proper Shipping Name UN1993, Proper Shipping Name - Flammable Liquid,

n.o.s. (Heptane, Isopropanol), Hazard Class - 3,

Packing Group - II

VOC % (Federal) 99

VOC g/L (Federal) 949.03

VOC lbs./Gal (Federal) 7.92

Removal Remove with organic or hydrocarbon solvents

Units Per Case 1

Case Weight (lbs) Various

Working Temperature F 32 to 600 degrees

Working Temperature C 0 to 315 degrees

Specific Gravity 0.675





