

TECHNICAL DATA SHEET



Investment Wax Casting Mold Release 54882

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| Product Description | Investment Wax Casting Release is a silicone-based release agent formulated to help remove wax patterns from mold cavities. Non-paintable formulation. |
| Applications | Mold Release |
| Unit Package Description | 16 ounce aerosol |
| Generic Description | Wax Mold Release |
| Net Weight Fill | 12 net ounces |
| UPC Code | 858799000905 |
| Appearance | Clear Oily Colorless Liquid |
| Flash Point F | Not Applicable |
| Flash Point C | Not Applicable |
| Base Type | Silicone |
| Evaporation Rate | Fast |
| DOT Proper Shipping Name | UN 1950, Aerosols, Flammable, 2.1, Limited Quantity |
| VOC % (Federal) | 47 |
| VOC g/L (Federal) | 433.87 |
| VOC lbs./Gal (Federal) | 3.62 |
| Removal | Remove with organic or hydrocarbon solvents |
| Food Safety Citation (CFR) | 21CFR 175.300 |
| Units Per Case | 12 |
| Case Weight (lbs) | 13 |
| Working Temperature F | 32 to 600 degrees |
| Working Temperature C | 0 to 315 degrees |
| Propellant | DME/134A |
| NFPA Aerosol Flammability Level | 1 |