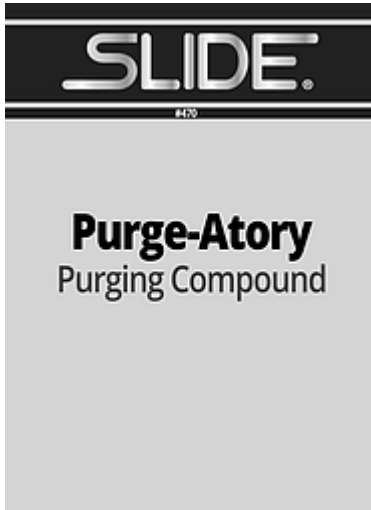


## TECHNICAL DATA SHEET



### PURGE-ATORY Purging Compound 470-45, 470-1000

**Product Description**

Purge-Atory is a revolutionary heavy-duty purging compound. Recommended for use with gas emitting resins such as Delrin® and acetal. Requires no mixing or preparation time. Formulated with a SAN resin carrier, Purge-Atory purging compound is safe to purge right through the mold, saving time, material and money. All ingredients are GRAS rated so it is safe to use for food packaging applications. For use with injection molding, extrusion and blow molding.

**Applications**

Purging Compound

**Unit Package Description**

48 and 1,100 pound boxes

**Generic Description**

Purging Compound

**Net Weight Fill**

45 & 1,000 pounds

**UPC Code**

858799000707

**Appearance**

Resin Pellet

**Odor**

None

**Flash Point F**

>750 degrees

**Flash Point C**

>400 degrees

**Base Type**

Resin

**Evaporation Rate**

N/A

**HMIS Rating**

0, 0, 0, None

**DOT Proper Shipping Name**

Not regulated, Granules, NOI

**Removal**

N/A

**Units Per Case**

45 & 1,000 pounds

**Case Weight (lbs)**

45 / 1,000

**Working Temperature F**

370 to 610 degrees

**Working Temperature C**

187 to 321 degrees

**Propellant**

N/A

**NFPA Aerosol Flammability Level**

N/A